

# **Single Stud Replacement DTI Instructions**

Single Stud Replacement (SSR) DTIs are used to verify that proper KSI has been achieved during hot bolting procedure along with visual confirmation of work.

### Verify

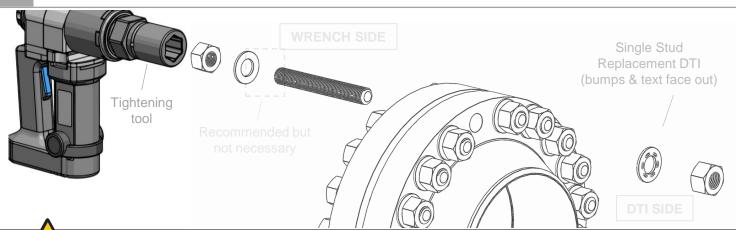
1

Verify you have selected the correct size and KSI SSR DTI for your flange.



#### Install

The recommended SSR DTI setup is shown below (SSR DTIs installed on opposite side of wrench.)



Do not use specific torque values, wrench used needs to have sufficient capacity to complete job without stalling prematurely.

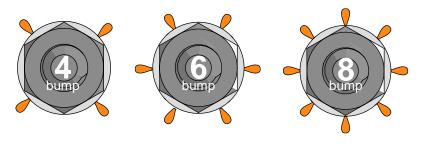
# Tighten

3

Tighten Stud until DuraSquirt® SSR DTI has complete indication at every bump location.

## Inspect

After tightening, verify DuraSquirt® SSR DTIs have indicated at all bump locations.



### **Questions?**

Our experts are here to help. Call us at **(802) 460-3100** or email

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