

# **Target Stress DTI Flange Instructions**

Target Stress (TS) DTIs are used to verify that a chosen torque method reaches proper KSI. TS DTIs also provide a visual confirmation of work.

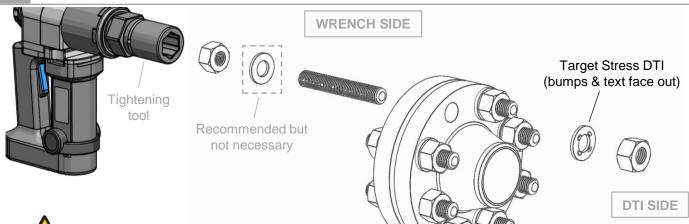
### Verify

Verify you have selected the correct size and KSI Target Stress DTI for your flange.



### Install

The recommended TS DTI setup is shown below (TS DTIs installed on opposite side of wrench.)





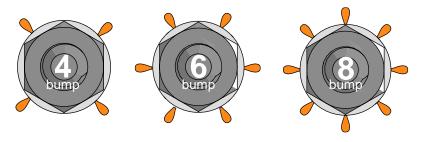
If any TS DTIs squirt during alignment process, note, then replace those parts with fresh DTIs before proceeding.

# **Tighten**

Completely torque flange using your preferred method

## Inspect

After final tightening pass, verify DuraSquirt® TS DTIs have indicated at all bump locations.



### **Questions?**

Our experts are here to help. Call us at (802) 460-3100 or email

flange@appliedbolting.com

www.appliedbolting.com